QUEENSPACK

www.queenspack.com

Queens Packaging Co.,Ltd

Your Best Choice In Packaging

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When We Do,We Do Best!

ABOUT US

QUEENSPACK is a subsidiary plant of Ningbo Prancer Daily Use Chemical which have more than 20 years experience in molding and packaging industry.

We are Premier manufacturer supplying various packaging products.

R&D is crucial to us.We have developed state-of-art precise and normative technologies to ensure the quality of our products.Our creative researchers also do a fantastic job to design more and more new delicate products.Our products can satisfy demands of packaging, with fashion and quality.

We have established a maturate international trade net and products have been exported Europe, America, Canda, Australia, Japan, South-Korea, Middle-east of Asia, South-east of Asia, South-America, and Africa market etc.

Honesty & Trust is our principle.We will create a win-win situation between you and us.

Futhermore, perfect customer service is commitment to our customers.

上海君仕包装有限公司 QUEENSPACK，专业从事化妆品包装研制设计开发及OEM代工已近20年历史。

作为业内诚信制造商，君仕主要产品有塑料制膏霜瓶，乳液瓶，真空瓶，散粉盒，口红管等。

同时作为业内资深制造商及持久不变的认真负责态度，君仕和广大国内外客户（尤其是德国及瑞士等欧洲客户）建立了深厚及坚不可摧的合作和信任基础。

君仕为来自五湖四海的客户在上海提供了专业的样品展览室，使得客户可以一步到位欣赏和选择其需求的包装产品。

君仕拥有专业知识背景的业务团队负责国内外市场，每天有条不紊的快速处理庞大的客户需求，及提供专业的包装建议。

君仕拥有资深的设计队伍每日研发新品包装及改善陈旧包装观念，为各个类别客户不断提供惊喜。

君仕拥有独立的QC团队，对生产线进行定期质检及不定期抽检以保证质量，为客户免去后顾之忧。

24 HOURS CUSTOMER SERVICE

0086 159 2180 6677

PANTONE

The following are some common colors, mainly for the use of color printing and painting process, each color has a corresponding number. Pls feel free to contact us if you like the color.

Pls check pantone color card for more colors.

TECHNICAL INFORMATIONS

PACKING WEIGHT & CAPACITY

This table gives the approximate weight (in ounces) of various prod ucts that can be packed in containers of the capacities indicated below.

Note: 1 fluid ounce=1.043 avoirdupers

Container Size	Jelly	Honey	Mustard	Preserves	Apple butter	Peanut butter	Ketchup/ chili sauce	Condensed milk	Molasses	Corn syrup	Maple syrup	Grape juice	Vegetable oil	Vinegar
2 oz.	2.563	2.875	2.286	2.781	2.342	2.091	2.300	2.128	2.792	2.792	2.704	2.136	1.832	2.022
3 oz.	3.844	4.313	3.429	4.172	3.513	3.136	3.450	3.192	4.188	4.188	4.056	3.204	2.748	3.033
4 oz.	5.125	5.750	4.572	5.562	4.684	4.182	4.600	4.256	5.584	5.584	5.408	4.272	3.664	4.044
5 oz.	6.406	7.188	5.715	6.953	5.854	5.227	5.750	5.320	6.980	6.980	6.760	5.340	4.580	5.055
6 oz.	7.688	8.625	6.858	8.344	7.025	6.272	6.900	6.384	8.376	8.376	8.112	6.408	5.496	6.066
7 oz.	8.969	10.063	8.001	9.734	8.196	7.318	8.050	7.448	9.772	9.772	9.464	7.476	6.412	7.077
8 oz.	10.250	11.500	9.144	11.125	9.367	8.363	9.200	8.512	11.168	11.168	10.816	8.544	7.328	8.088
9 oz.	11.531	12.938	10.287	12.515	10.538	9.409	10.350	9.576	12.564	12.564	12.168	9.612	8.244	9.099
10 oz.	12.813	14.275	11.430	13.906	11.709	10.454	11.500	10.640	13.960	13.960	13.520	10.680	9.160	10.110
11 oz.	14.094	15.813	12.573	15.297	12.880	11.499	12.650	11.704	15.356	15.356	14.872	11.748	10.076	11.121
12 oz.	15.375	17.250	13.716	16.687	14.438	12.545	13.800	12.768	16.752	16.752	16.244	12.816	10.992	12.132
13 oz.	16.656	18.688	14.859	18.078	15.221	13.590	14.950	13.832	18.148	18.148	17.576	13.884	11.908	13.143
14 oz.	17.938	20.125	16.002	19.468	16.392	14.636	16.100	14.896	19.544	19.544	18.928	14.952	12.824	14.154
15 oz.	19.219	21.563	17.145	20.859	17.563	15.681	17.250	15.900	20.940	20.940	20.280	16.020	13.740	15.165
16 oz.	20.500	23.000	18.288	22.250	18.734	16.726	18.400	17.024	22.336	22.336	21.632	17.088	14.656	16.176

Liquid Measure	drams	ounces	cc	liter
1 dram	1	0.125	3.69661	0.0037
1 ounce	8	1	29.5729	0.0296
1 milliliter	0.2705	0.0338	1	0.001
1 pint	128	16	473.167	0.4731
1 quart		32	946.333	0.94633
1 gallon		128	3785.331	3.7853

Metric Conversion Table (Approximate conversions)			
LEGTH			
in	inches	2.54	centimeters
mm	millimeters	0.04	inches
cm	centimeters	0.4	inches
VOLUME			
fl oz	fluid ounces	30	milliliters
qt	quarts	0.95	liters

● ITEM NO.:Q7907A FOAM CLEANSER BOTTLE

Scan For More

Item No.:	Q7907A	Q7907A
Capacity:	50ML	80ML
Height:	118MM	129MM
Dia.:	25*31MM	38.4*32MM

● ITEM NO.:Q7907B FOAM CLEANSER BOTTLE

Scan For More

Item No.:	Q7907B	Q7907B	Q7907B	Q7907B	Q7907B	Q7907B	Q7907B	Q7907B
Capacity:	40ML	50ML	80ML	100ML	120ML	160ML	200ML	320ML
Height:	122MM	130MM	138MM	147MM	158MM	168MM	198MM	209MM
Dia.:	33MM	34MM	34MM	48MM	48MM	48MM	48MM	48MM

● ITEM NO.:Q7907C FOAM CLEANSER BOTTLE

Scan For More

Item No.:	Q7907C	Q7907C	Q7907C
Capacity:	50ML	100ML	150ML
Height:	120MM	165MM	190MM
Dia.:	45MM	45MM	45MM

AFOAM CLEANSER BOTTLE

● ITEM NO.:Q7907D

Scan For More

Item No.:	Q7907D	Q7907D	Q7907D
Capacity:	40ML	50ML	80ML
Height:	124MM	131MM	138MM
Dia.:	34MM	34MM	38MM

FOAM CLEANSER BOTTLE

● ITEM NO.:Q7907F

Scan For More

Item No.:	Q7907F	Q7907F	Q7907F
Capacity:	40ML	50ML	60ML
Height:	135MM	148MM	163MM
Dia.:	31MM	31MM	31MM

FOAM CLEANSER BOTTLE

● ITEM NO.:Q7907E

Scan For More

Item No.:	Q7907E
Capacity:	280ML
Height:	175MM
Dia.:	81MM

TUBE

Environmental packaging, simple and lightweight, suitable for all types of contents.

软管---环保包材，简易轻便，适合各类内容物。

Volume To Size Chart

尺寸参照表 Specification

软管尺寸·容积参考 Tube Diameter · Fill Capacity

millmeter		16	19	22	25	30	35	38	40	45	50
ML	floz										
3	0.10	43									
5	0.17	55									
8	0.27	70									
10	0.34	75	55								
15	0.51	95	80	67							
20	0.68	115	100	85	70						
25	0.85		110	100	80						
30	1.00			110	90	75					
35	1.18			120	100	82	75				
40	1.35				110	90	81				
45	1.52				120	98	86				
50	1.69				130	105	91				
55	1.86					113	97				
60	2.00					121	102	90			
65	2.20					129	107	95			
70	2.37					136	112	100	98	72	
75	2.54					143	118	105	102	76	
80	2.71					150	124	110	106	79	
85	2.85						130	115	110	83	
90	3.04						135	120	114	86	
95	3.21						140	125	118	91	
100	3.38						145	130	122	95	
110	3.72						150	140	128	102	
120	4.06						155	145	137	110	105
125	4.23							150	141	113	108
130	4.40							155	145	115	111
135	4.57							160	150	121	114
140	4.73							165	154	126	117
145	4.90							170	158	130	120
150	5.07							175	162	134	123
155	5.24								166	138	126
160	5.41								170	142	129
165	5.58								174	146	132
170	5.75								178	150	135
175	5.92								182	154	138
180	6.09								186	158	141
185	6.26									161	144
190	6.43									164	147
195	6.59									168	150
200	6.76									172	153
210	7.10										159
220	7.44										165
230	7.78										171
240	8.12										177
250	8.45										183
260	8.79										189
270	9.15										195
280	9.47										201

超扁软管尺寸·容积参考

Oval/super Oval Tube Diameter · Capacity

长度mm 容量ml C \ 直径mm L D	ϕ30	ϕ35	ϕ40
15			
20			
25			
30	80		
35	90	80	
40	100	88	
50		98	
60		105	110
70		125	120
80		135	130
100		143	135
105			145
110			155

Q8242
Nozzle Φ30mm 35mm 40mm

Q8211
Oval Φ30mm 35mm 40mm

Q8201
Round Φ16mm 19mm 22mm
25mm 30mm 35mm 38mm
40mm 45mm 50mm 55mm 60mm

Q8273
Round Φ25mm 30mm

Q8212
Oval Φ30mm 35mm 40mm

Q8221
Super Oval Φ30mm 35mm 40mm

Q8202
Round Φ16mm 19mm 22mm
25mm 30mm 35mm 38mm
40mm 45mm 50mm 55mm 60mm

Q8271
Round Φ30mm

Q8270
Round Φ35mm

Q8230
Round ϕ19mm

Q8231
Round ϕ19mm

Q8232
Round ϕ19mm

Q8250
Oval ϕ35mm

Q8251
Oval ϕ30mm

Q8290
Round ϕ16mm

Q8260
Trilangle ϕ45mm

Q8261
Oval ϕ30mm

Q8240
Round ϕ25mm

MAKE UP

- *Lipstick*
- *Liquid Eyeliner Container*
- *Mascara Container*
- *Lip Gloss Container*
- *Cosmetic Compact*
- *Roll On Bottle*

QS6023

Item No.:	QS6023
Height:	72MM
Dia.:	19.4MM

QS6033

Item No.:	QS6033
Height:	78MM
Dia.:	22.8MM

QS6037

Item No.:	QS6037
Height:	82.5MM
Dia.:	22.5MM

QS6032

Item No.:	QS6032
Height:	72.5MM
Dia.:	21.5MM

QS6047

Item No.:	QS6047
Height:	70MM
Dia.:	21MM

QS6015

Item No.:	QS6015
Height:	72MM
Dia.:	21MM

Q8065

Item No.:	Q8065
Height:	96MM
Dia.:	16MM

QS6035

Item No.:	QS6035
Height:	78MM
Dia.:	21.5MM

QS6041

Item No.:	QS6041
Height:	76MM
Dia.:	21MM

QS6043

Item No.:	QS6043
Height:	79MM
Dia.:	24.5MM

QS6048

Item No.:	QS6048
Height:	69.7MM
Dia.:	22MM

QS6060D

Item No.:	QS6060D
Height:	73MM
Dia.:	19MM

QS6065

Item No.:	QS6065
Height:	92.7MM
Dia.:	18.2MM

QS6045

Item No.:	QS6045
Height:	74MM
Dia.:	23MM

QS6061A

Item No.:	QS6061A
Height:	58MM
Dia.:	19MM

QS6063

Item No.:	QS6063
Height:	74MM
Dia.:	20.7MM

QS6050

Item No.:	QS6050
Height:	62.6MM
Dia.:	22.8MM

QS6064

Item No.:	QS6064
Height:	81.2MM
Dia.:	17.4*19.5MM

QS8180A

Item No.:	QS8180A
Capacity:	4ML
Height:	108MM
Dia.:	33.3MM

QS8180D

Item No.:	QS8180D
Capacity:	3ML
Height:	84.6MM
Dia.:	25MM

Q8188

Item No.:	Q8188
Capacity:	3.5ML
Height:	102MM
Dia.:	17MM

Q8189

Item No.:	Q8189
Capacity:	6ML
Height:	110MM
Dia.:	16*23MM

QS4060

Item No.:	QS4060
Capacity:	3ML
Height:	58.7MM
Dia.:	33.1MM

QS4125

Item No.:	QS4125
Capacity:	13ML
Height:	119MM
Dia.:	19MM

QS4126

Item No.:	QS4126	QS4126
Capacity:	3ML	7.5ML
Height:	80MM	78MM
Dia.:	13MM	16MM

Item No.:	QS4126	QS4126	QS4126
Capacity:	10ML (Cap:AL)	12ML	13.5ML
Height:	118.7MM	126.5MM	108MM
Dia.:	15.8MM	20MM	19MM

Q8183

Item No.:	Q8183
Capacity:	4ML
Height:	96MM
Dia.:	18MM

Q8190

Item No.:	Q8190
Capacity:	2ML
Height:	101MM
Dia.:	15MM

QS4062

Item No.:	QS4062	QS4062
Capacity:	10ML	10ML
Height:	106MM	116MM
Dia.:	20MM	20MM

QS4095

Item No.:	QS4095	QS4095
Capacity:	6.5ML	8ML
Height:	83MM	97.5MM
Dia.:	21MM	21.5MM

QS4067

Item No.:	QS4067
Capacity:	11ML
Height:	107MM
Dia.:	20*24MM

QS4092

Item No.:	QS4092	QS4092
Capacity:	7.5ML	11.5ML
Height:	105MM	105MM
Dia.:	19*16.5MM	19*16.5MM

QS4075

Item No.:	QS4075	QS4075	QS4075	QS4075	QS4075	QS4075	QS4075
Capacity:	5ML	6.5ML	7ML	7ML	8ML	9ML	10ML
Height:	107MM	93MM	100MM	128MM	107MM	132MM	117MM
Dia.:	13.5MM	16MM	15.6MM	13.5MM	15MM	14MM	15.8MM

QS4087

Item No.:	QS4087	QS4087
Capacity:	4.2ML	6ML
Height:	89MM	103.5MM
Dia.:	21.8*14.9MM	21.8*14.9MM

QS4052A

Item No.:	QS4052A
Capacity:	5ML
Height:	86MM
Dia.:	18*18MM

QS4014

Item No.:	QS4014
Capacity:	3ML
Height:	135MM
Dia.:	19*15MM

Q8042H

Item No.:	Q8042H	Q8042H	Q8042H
Capacity:	5ML	15ML	50ML
Height:	26MM	36MM	39MM
Dia.:	33MM	46MM	53MM

Q8040A

Item No.:	Q8040A
Capacity:	15ML
Height:	35MM
Dia.:	70MM

Q8040C

Item No.:	Q8040C	Q8040C	Q8040C	Q8040C
Capacity:	10ML	15ML	30ML	50ML
Height:	20MM	24MM	29MM	31.5MM
Dia.:	48MM	52MM	58MM	69MM

Q8041A

Item No.:	Q8041A	Q8041A	Q8041A	Q8041A	Q8041A
Capacity:	3ML	5ML	10ML	20ML	35ML
Height:	22MM	22MM	21MM	28MM	31MM
Dia.:	37MM	37MM	50MM	57MM	67.5MM

Q8041B

Item No.:	Q8041B	Q8041B	Q8041B	Q8041B	Q8041B
Capacity:	3ML	5ML	10ML	20ML	35ML
Height:	22MM	22MM	21MM	28MM	31MM
Dia.:	37MM	37MM	50MM	57MM	67.5MM

Q8041D

Item No.:	Q8041D	Q8041D	Q8041D	Q8041D
Capacity:	2.5ML	7ML	20ML	30ML
Height:	18MM	24MM	20MM	40MM
Dia.:	31MM	54MM	44MM	69MM

Q8103

Item No.:	Q8103
Height:	21MM
Dia.:	119MM

Q8121

Item No.:	Q8121
Internal Dia.:	51MM
External Dia.:	62MM
Dia.:	10MM

Q8137

Item No.:	Q8137
Height:	25MM
Dia.:	66.5MM

Q8042D

Item No.:	Q8042D
Height:	30MM
Dia.:	55.5MM

Q8133

Item No.:	Q8133
Length:	77.1MM
Width:	58MM
Height:	15.1MM

Q8131

Item No.:	Q8131
Length:	121MM
Width:	64MM
Height:	22MM

Q8134

Item No.:	Q8134
Length:	77.5ML
Width:	58MM
Height:	15MM

Q8130

Item No.:	Q8130
Length:	71ML
Width:	42.1MM
Height:	22.8MM

Q8150A

Item No.:	Q8150A
Height:	15MM
Dia.:	96.5*57MM

Q8153

Item No.:	Q8153
Height:	23.5MM
Dia.:	62.9*79MM

Q8136

Item No.:	Q8136
Internal Dia.:	36.2MM
External Dia.:	50.5MM
Dia.:	17MM

Q8062

Item No.:	Q8062
Height:	17MM
Dia.:	75MM

Q8011B

Item No.:	Q8011B
Capacity:	15ML
Height:	116.3MM
Dia.:	18.3MM

Q8010D

Item No.:	Q8010D	Q8010D	Q8010D
Capacity:	15ML	30ML	35ML
Height:	110MM	111MM	124MM
Dia.:	18MM	26MM	26MM

Q8011A

Item No.:	Q8011A	Q8011A	Q8011A	Q8011A
Capacity:	5ML	8ML	10ML	12ML
Height:	90MM	109MM	109MM	121MM
Dia.:	15MM	15MM	16MM	16MM

Pocket Packages

Can be used as a pocket or sample containers for your marketing, easy carrying, easy taking, available in different color for the nice looking.

试用装---小容量包装适用于探测市场开拓产品，便于使用者体验和携带，不失产品高雅气质。

SAMPLE TESTER

Q7816

Item No.:	Q7816	Q7816	Q7816
Capacity:	5ML	7.5ML	15ML
Height:	74MM	93MM	103MM
Dia.:	18.5MM	18.5MM	23MM

Q7866

Item No.:	Q7866	Q7866
Capacity:	5ML	10ML
Height:	75MM	101MM
Dia.:	17MM	17MM

Q7980D

Item No.:	Q7980D	Q7980D	Q7980D	Q7980D
Capacity:	7.5ML	8ML	9ML	10ML
Height:	57MM	58MM	59MM	58MM
Dia.:	19MM	19MM	19MM	19MM

Q7701A

Item No.:	Q7701A
Capacity:	3/5ML
Height:	26MM
Dia.:	34MM

QS1003A

Item No.:	QS1003A
Capacity:	5ML
Height:	29MM
Dia.:	35MM

QS1038D

Item No.:	QS1038D
Capacity:	5ML
Height:	28MM
Dia.:	37MM

QS1002

Item No.:	QS1002
Capacity:	5ML
Height:	30MM
Dia.:	52MM

Q7709

Item No.:	Q7709
Capacity:	5ML
Height:	25MM
Dia.:	33MM

Q7706

Item No.:	Q7706
Capacity:	5ML
Height:	23.5MM
Dia.:	32.5*34.5MM

QS1003B

Item No.:	QS1003B
Capacity:	5ML
Height:	29MM
Dia.:	35MM

QS1062

Item No.:	QS1062
Capacity:	5ML
Height:	25MM
Dia.:	35.5MM

QS1038C

Item No.:	QS1038C
Capacity:	5ML
Height:	27.5MM
Dia.:	36.8MM

QS1093A

Item No.:	QS1093A
Capacity:	10ML (without innerjar)
Height:	44MM
Dia.:	50MM

QS1093B

Item No.:	QS1093B
Capacity:	10ML (without innerjar)
Height:	42MM
Dia.:	50MM

QS1093C

Item No.:	QS1093C
Capacity:	10ML (without innerjar)
Height:	41MM
Dia.:	50MM

QS1015A

Item No.:	QS1015A
Capacity:	5ML
Height:	40MM
Dia.:	42MM

Q7751

Item No.:	Q7751
Capacity:	5ML
Height:	30MM
Dia.:	36MM

Q7702B

Item No.:	Q7702B
Capacity:	3ML
Height:	19.5MM
Dia.:	30.4MM

Q7702A

Item No.:	Q7702A
Capacity:	5ML
Height:	29MM
Dia.:	40.6MM

Q7776A

Item No.:	Q7776A
Capacity:	5ML
Height:	29MM
Dia.:	37MM

Q7703A

Item No.:	Q7703A
Capacity:	5ML
Height:	30MM
Dia.:	36MM

Q7703B

Item No.:	Q7703B
Capacity:	3ML
Height:	20MM
Dia.:	31MM

Q7742M

Item No.:	Q7742M
Capacity:	5ML
Height:	23MM
Dia.:	26.4MM

Q7721

Item No.:	Q7721
Capacity:	5ML
Height:	25MM
Dia.:	34MM

Q7763B

Item No.:	Q7763B
Capacity:	5ML
Height:	23MM
Dia.:	27MM

Q7764

Item No.:	Q7764
Capacity:	5ML
Height:	29MM
Dia.:	25MM

QS1006

Item No.:	QS1006
Capacity:	5ML
Height:	24MM
Dia.:	34MM

Scan For More

Remarks: A,B,D,G,H,I come with glass bead.
You can choose the most suitable tip and body in terms of different contents.
1 to 12 body is free to match A TO P tips.

注：A,B,D,G,H,I 笔头内有止溢珠。
可视内容物的不同选择您最合适的笔头和管身，1-12管身可随意搭配A-P笔头。

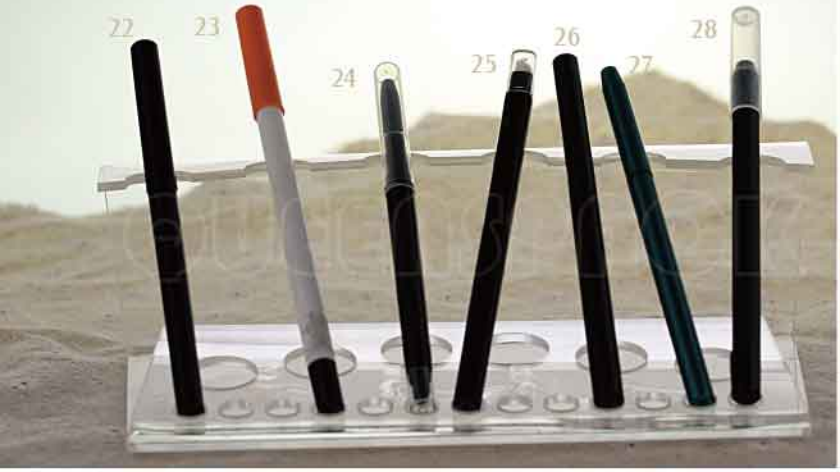
1.QP-LP-056 2.QP-LP-050 3.QP-cP-024
4.QP-LP-057 5.QP-NP-051 6.QP-CP-025

7.QP-NP-045 8.QP-NP-046
9.QP-NP-048 10.QP-NP-047

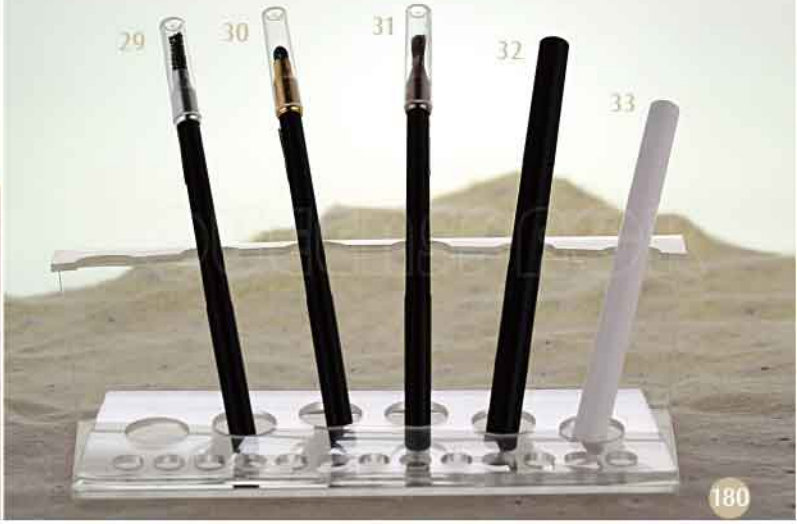
11.QP-LP-003S 12.QP-LP-060 13.QP-LP-001S
14.QP-LP-001S 15.QP-LP-002S 16.QP-LP-005S

17.QP-ES-001 18.QP-NP-069 19.QP-LP-021S
20.QP-LP-004S 21.QP-LP-006S

22.QP-EL-003S 23.QP-EL-010S 24.QP-EL-002S
25.QP-EL-008S 26.QP-EL-001S 27.QP-EL-007S
28.QP-EL-012S



29.QP-EL-006S 30.QP-EL-004S 31.QPEL-005S
32.QP-EB-001 33.QP-EL-001



Travel Packages

Suitable to carry a small amount of packaging, the best partner for excursions, but don't exceed the maximum carrying capacity of civil aviation regulations.

旅行装---适合少量分装随身携带，短途旅行最佳伴侣，更不超过民航规定最高携带容量。

● ITEM NO.:QSP1002A **TRAVELING SET**

Scan For More

● ITEM NO.:QSP1002B **TRAVELING SET**

Scan For More

● ITEM NO.:QSP1002C **TRAVELING SET**

Scan For More

TRAVELING SET

● ITEM NO.:QSP1002D

Scan For More

TRAVELING SET

● ITEM NO.:QSP1002E

Scan For More

TRAVELING SET

● ITEM NO.:QSP1002F

Scan For More

Fruit Series

Suitable for kids series, herbs for skincare,close and cute style,shine your life.

水果系列---适合儿童护肤，植物护肤，亲密可人路线，点亮你的生活。

● FRUIT JAR

Q7763H

Item No.:	Q7763H	Q7763H
Capacity:	30ML	60ML
Height:	59MM	69MM
Dia.:	63MM	74MM

Q7763I

Item No.:	Q7763I	Q7763I
Capacity:	10ML	30ML
Height:	41MM	53MM
Dia.:	39MM	64.3MM

Q7763J

Item No.:	Q7763J
Capacity:	30ML
Height:	75.8MM
Dia.:	63.1MM

Q7763K

Item No.:	Q7763K	Q7763K
Capacity:	10ML	30ML
Height:	63.1MM	73.3MM
Dia.:	51.1MM	62.7MM

Q7763L

Item No.:	Q7763L
Capacity:	30ML
Height:	47MM
Dia.:	66MM

Q7763M

Item No.:	Q7763M
Capacity:	30ML
Height:	74MM
Dia.:	64MM

Q7763N

Item No.:	Q7763N
Capacity:	30ML
Height:	70MM
Dia.:	63MM

Q7763O

Item No.:	Q7763O
Capacity:	90ML
Height:	60MM
Dia.:	81MM

Q7763P

Item No.:	Q7763P
Capacity:	10ML
Height:	35MM
Dia.:	39MM

Q7763Q

Item No.:	Q7763Q
Capacity:	30ML
Height:	86MM
Dia.:	65MM

Q7763R

Item No.:	Q7763R
Capacity:	10ML
Height:	34MM
Dia.:	39MM

Q7763S

Item No.:	Q7763S
Capacity:	90ML
Height:	66MM
Dia.:	80MM

Silicone Series

Environmental protection material, suitable for all kinds of contents, widely used for body, hair & skin care, or even food.

硅胶系列---环保级材料，适用于各种内容物，广泛用于洗护护肤类，甚至食品类。

QSP1001C

Item No.:	QSP1001C
Capacity:	60ML
Height:	90MM
Dia.:	60MM

QSP1001B

Item No.:	QSP1001B	QSP1001B	QSP1001B
Capacity:	37ML	60ML	90ML
Height:	90MM	100MM	115MM
Dia.:	45MM	50MM	60MM

QSP1001A

Item No.:	QSP1001A	QSP1001A
Capacity:	55ML	85ML
Height:	83MM	105MM
Dia.:	45MM	49MM

QSP1001D

Item No.:	QSP1001D
Capacity:	60ML
Height:	192MM
Dia.:	36MM

QSP1001E

Item No.:	QSP1001E
Capacity:	60ML
Height:	192MM
Dia.:	36MM

PAD---Used for pump and cap for leakage proof.

垫圈垫片---用于泵头内部、盖子内部的密封防漏措施使用。

COVER SEAL---Used for covering the jar with a seal.

封口片---用于产品瓶口密封措施使用。

SPATULA---Used for picking up cream instead of finger.

挑棒---用于适量卫生的汲取内容物使用。

OUR DESIGN

Is there an exquisite **DESIGN** you never get tired ?

Pay attention to elaborate work of us
to adorn your life
If you're fashion insider out of tradition
How can you miss the exclusive personalized packaging?

Here, the trend could go on for you.
Impeccable quality, industry-leading technology research and development,
fashinable design, Queenspack spirit become a classic design in the packaging field.

Color and specs:all colors and specs available 可做颜色及工艺:各颜色及工艺均可定做	Composition:like the picture, can be adjusted as needed 结构:如图展示,可按需要进行再次调整	Material: as need 产品材质:根据开发时实际需求决定

Design No.:
设计编号: QSD1001

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1002

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1003

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2001

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml, ___ml, ___ml, ___ml, ___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
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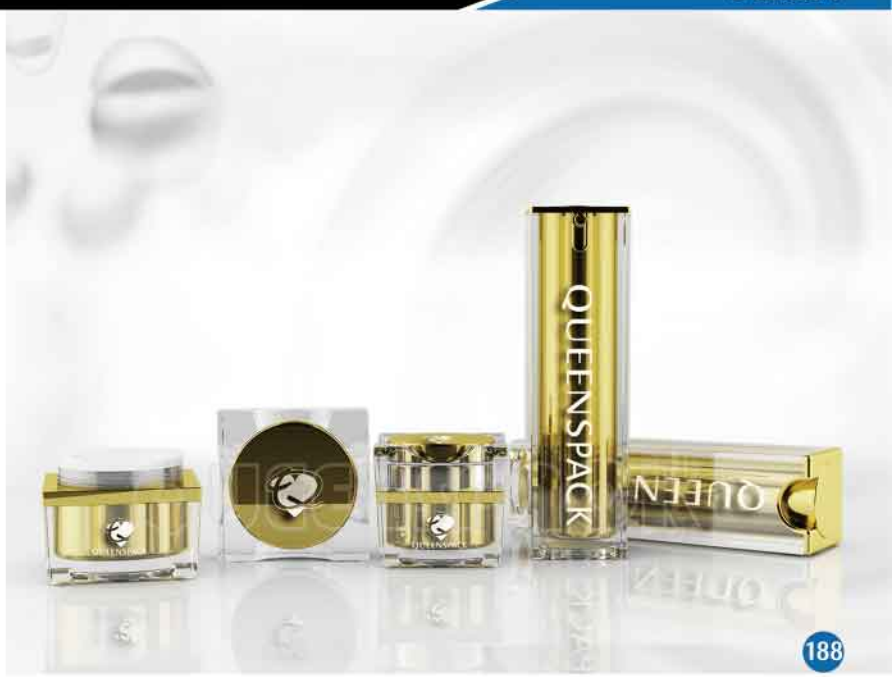

Design No.:
设计编号: QSD1004

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2002

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1005

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2003

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1006

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2004

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
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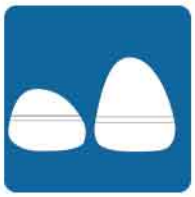

Design No.:
设计编号: QSD1007

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD2005

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml, ___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1008

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2006

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1009

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2007

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1010

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2008

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1011

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2009

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
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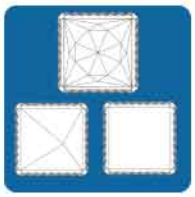
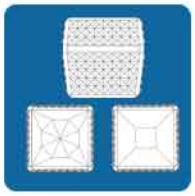


Design No.:
设计编号: QSD1012

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____



Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1013

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2010

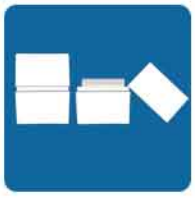
Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。



Design No.:
设计编号: QSD1014

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2011

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量: ___ml, ___ml, ___ml, ___ml, ___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1015

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but it doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1016

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2012

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but it doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1017

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2013

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but it doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1018

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2014

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
部分规格模具已有：指我们的设计已被客户或者其他机构选用并且开模，
但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1019

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2015

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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但是这不代表这模具是私有的。如你喜欢，请与我们联系。

Design No.:
设计编号: QSD1020

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2016

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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Design No.:
设计编号: QSD1021

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2017

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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Design No.:
设计编号: QSD1022

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2018

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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Design No.:
设计编号: QSD1023

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2019

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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Design No.:
设计编号: QSD1024

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
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Design No.:
设计编号: QSD1025

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2020

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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Design No.:
设计编号: QSD1026

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2021

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

We have part of specs for the mold: It refers that our design has been chosen by customers or other institutions and mold existed, but It doesn't mean that mold is private.Pls contact us if you like it.
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● DESIGN

Design No.:
设计编号: QSD1027

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2022

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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● DESIGN

Design No.:
设计编号: QSD1028

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2023

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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● DESIGN

Design No.:
设计编号: QSD1029

Product type:cream jar
产品设计类别：膏霜瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

Design No.:
设计编号: QSD2024

Product type:lotion bottle、airless bottle
产品设计类别：乳液瓶、真空瓶

Part of existing mold specs
部分规格模具已有 ☐

Item No.:
编号: _____

Existing Capacity:
现有容量:___ml,___ml,___ml,___ml,___ml

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SPECIFICATION

产品工艺展示

Below showing the same base can be done in different finish.

以下是同款瓶子可作不同工艺的展示

Outer cap with clear color injected, base with clear color injected and cap with shiny silver rim.

注塑透明外盖，注塑透明瓶身，烫亮银盖圈。

Outer cap with inner wall mirror-like shiny silver color spray, cap with shiny silver rim and outer base with inner wall mirror-like shiny silver spray.

外盖内喷镜面漆亮银色，盖圈烫亮银色，瓶身内喷镜面漆亮银色。

Outer cap with inner wall purple color spray, cap with shiny gold rim and base with inner wall purple color spray.

外盖内喷紫色，盖圈烫金边，瓶身内喷紫色。

Outer cap with outside matte silver color spray and base with outside color spray.

外盖外喷涂亚银色，瓶身外喷。

Outer cap with outside shiny gold metalized, inner jar with outside shiny gold metalized.

外盖外电镀亮金色，内胆外电镀亮金色。

Outer cap with outside shiny gold metalized, base with outside shiny gold metalized.

外盖外电镀亮金色，瓶身外电镀亮金色。

Outer cap with jasper color injected, base with jasper color injected.

外盖注塑墨绿色，瓶身注塑墨绿色。

Outer cap with jasper color injected then frosted, base with jasper color injected then frosted.

外盖注塑墨绿色喷砂，瓶身注塑墨绿色喷砂。

RESIN COMPARISON GUIDE

Cosmetic Packaging Resins
Acrylonitrile Butadiene Styrene (ABS)
Barex (AN)
Low Density Polyethylene (LDPE))
Ethylene Vinyl Acetate (EVA))
High Density Polyethylene (HDPE))
Polyethylene (PE))
Medium Density Polyethylene (MDPE))
Glycol Modified Polyethylene Terephthalate (PETG) Copolyester
Polymethyl Methacrylate (PMMA)
Polycarbonate (PC))
Polyurethane (PU)
Polyethylene Terephthalate (PET) Polyester)
Polyvinylchloride (PVC)
Polystyrene (PS)
Polypropylene (PP)
Styrene Acrilonitrile (SAN)

Cosmetic Packaging Resins

The information presented here is provided as a general guide for many of the resin types available. This guide is not intended, nor should it be used, as the selection criteria for your application. Each application should be evaluated by a well-qualified engineer and tested to ensure that the product is compatible with the container. QueensPack makes no claim or warrantee as to the completeness or accuracy of the information provided..

There are many resins available for cosmetic packaging applications. Resins are selected based on compatibility with the product formulation, appearance, cost, moisture transmission rate, pigmentation, light or oxygen transmission, molding properties, environmental considerations as well as governmental regulatory requirements.

Selecting the correct resin for an application is an important consideration and requires an understanding of the chemical properties of what goes into the package (the product) along with the characteristics of the resin(s) selected for the application.

Acrylonitrile Butadiene Styrene (ABS)

ABS is an ideal material wherever superlative surface quality, colorfastness and luster are desired. ABS is a two-phase polymer blend. A continuous phase of styrene-acrylonitrile copolymer (SAN) gives the materials rigidity, hardness and heat resistance. The toughness of ABS is the result of sub-microscopically fine polybutadiene rubber particles uniformly distributed in the SAN matrix.

ABS standard grades have been developed specifically to meet the requirements of major customers in the cosmetic market. ABS is readily modified both by the addition of additives and by variation of the ratio of the three monomers Acrylonitrile, Butadiene and Styrene: hence grades available include high and medium impact, high heat resistance, and ABS can be electroplated. Fiber reinforcement can be incorporated to increase stiffness and dimensional stability. ABS is readily blended or alloyed with other polymers further increasing the range of properties available. The natural material is an opaque ivory color and is readily colored with pigments or dyes. Transparent grades are also available for different applications, the material is typically injection molded or extruded.

Barex (AN)

British Petroleum, the world's largest producer of acrylonitrile, a co-monomer that imparts high barrier to gases such as oxygen, aromas and fragrances as well as chemical resistance and inertness, developed Barex Resins. Barex belongs to a family of acrylonitrile-methyl acrylate copolymers grafted onto a nitrile rubber. Several grades, in natural or blue tint, are available for a variety of processes and applications. The chemistry behind Barex Resins makes them readily convertible into film, sheet,

and bottles on standard equipment using extrusion, injection, calendering, and molding techniques. Whether thermoforming sheet, stretching bottles, or engineering applications, products made with Barex Resins offer uniform thickness, top to bottom. Introduced commercially in 1975, Barex Resins initially found widespread use in packaging processed meat, correction fluid, gasoline additives and agrochemicals. Since then, their use has expanded to an ever-widening range of challenging packaging applications such as medical and pharmaceutical products, personal

Low Density Polyethylene (LDPE))

LDPE has high impact strength with excellent environmental stress crack resistance. With it's low water and alcohol permeability and resistant to many chemicals it is an ideal choice for applications in the cosmetic area. Squeezability is good, especially in the low-density grade of this thermoplastic material. It also displays better resistance to impact than the high-density grade.

LDPE is similar to HDPE in composition. It is less rigid and generally less chemically resistant than HDPE, but is more translucent. LDPE is used primarily for squeeze applications including lotions and creams. LDPE is significantly more expensive than HDPE, but will yield a glossy bottle when produced in colors. The most common household use of LDPE is in plastic bags.

RESIN COMPARISON GUIDE

Ethylene Vinyl Acetate (EVA)

Ethylene Copolymers are leading materials for formulating hot-melts (pressure sensitive and non pressure sensitive) in applications for the cosmetic packaging market. Good resistance to water, salt and other environments can be obtained but solvent resistance decreases with increasing vinyl acetate content. The copolymers can accept high filler and pigment loadings. Extrusion, injection, blow molding, calendering and rotational molding can be employed to form thermoplastic EVA.

High Density Polyethylene (HDPE)

HDPE is more rigid than LDPE and MDPE depending on density is a flexible resin with an appearance that is wax-like, lusterless and has a natural milky color. It is the high-density version of PE plastic. It is harder, stronger and a little heavier than LDPE, but less ductile. It has good impact strength and is resistant to environmental stress cracking. HDPE has better barrier properties than LDPE and is easy to add color to.

HDPE is the most widely used resin for plastic bottles. This material provides a good moisture barrier, is economical, impact resistant and compatible with a wide range of products (including acids and caustics). It is usually supplied in FDA approved food grade. When fluorine treated, HDPE becomes an effective package for solvents (aromatic hydrocarbons) and oxygen sensitive extracts. The addition of color will make HDPE opaque although not glossy. HDPE is supplied surface-treated on a stock basis and lends itself readily to silkscreen decoration. While HDPE provides very good protection at temperatures below freezing, it cannot be used with products filled at over 180F or products requiring a hermetic seal. Outside of the cosmetic industry the most common use of HDPE is in containers for milk, liquid laundry detergent, etc.

Medium Density Polyethylene (MDPE)

MDPE provides intermediate properties between low- and high- density polyethylene. Bottles are less translucent than LDPE. Being flexible it is used for squeeze containers, where more rigidity than LDPE and less rigidity than HDPE is required. Like LDPE, MDPE is glossy when produced in colors. It is commonly used for inexpensive consumer products.

Polyethylene (PE)

Polyethylene is probably the polymer you see most in daily life and is the most popular plastic in the world. PE is used to produce cosmetic containers, grocery bags, shampoo bottles, children's toys, and even bulletproof vests.

Polyethylene is classified according to their density, which in turn depends on the extent and type of formulation.

LLDPE (linear low density PE) - Used for tubing applications
LDPE (low density PE)
MDPE (medium density PE)
HDPE (high density PE).

Glycol Modified Polyethylene Terephthalate (PETG) Copolyester

PETG is a modified member of the PET family. It is well suited to being extrusion blow moldable with transparency better than PET particularly in thick sections. It has fair water, alcohol and solvent barrier properties along with very good oil barrier properties. It is a durable material with excellent gloss, clarity and sparkle desired for clear bottles. PETG can be processed via conventional extrusion blow molding methods, generally on machines designed to process PVC.

Applications include shampoos, soaps, and detergents. PETG exhibits a good impact strength and gas barrier. The chemical resistance of PETG is fair and compatibility testing is recommended, especially with products that contain alcohol.

Polymethyl Methacrylate (PMMA)

Polymethyl Methacrylate (PMMA), more commonly known by the generic name acrylic and is polymerized from the hydrocarbon compound Methyl Methacrylate. PMMA is a hard material and is extremely clear because of the amorphous arrangement of its molecules. As a result, this thermoplastic is used to make high quality compacts, pots and jars. PMMA products are marketed under familiar trade names, including Plexiglas, Lucite, and Acrylite. Because PMMA can be cast to resemble marble, it is also used to create some very interesting finishes. It is generally considered to be a high-end resin and is an excellent choice for premium products.

Polycarbonate (PC)

Polycarbonate plastic is a lightweight, high-performance plastic with properties including strength, lightness, durability, high transparency, heat resistance and is easily processed. Hence, it is found in a number of products including bottles and packaging, medical devices, electronics equipment, computer housings, cars, building and construction applications as well as consumer goods. It is also extensively used in optical data storage applications (e.g. CDs, DVDs), safety equipment and lightweight, transparent roofing in building & construction.

Polycarbonate properties:
High transparency
High strength making it resistant to impact and fracture
High heat resistance, making it ideal for applications that require sterilization
Good dimensional stability - retain its shape in a range of conditions
Good electrical insulation properties
Biologically inert / Readily recyclable / Excellent processability / Cost effective.

Polyurethane (PU)

The origin of polyurethane dates back to the beginning of World War II where it is was first developed as a replacement for rubber. The versatility of this exciting new organic polymer and its ability to substitute for scarce materials, spurred numerous applications. During World War II, polyurethane coatings were used for the impregnation of paper and the manufacture of mustard gas resistant garments, high-gloss airplane finishes and chemical and corrosion resistant coatings to protect metal, wood and masonry.

DECORATING GUIDE

Polyethylene Terephthalate (PET) Polyester

PET is a rigid naturally crystal clear resin with fair water barrier properties. It provides good oil, alcohol and solvent barrier properties. PET is one of several resins in the polyester family. Bottles made from PET are injection blow molded, un-oriented or injection stretch blow molded, biaxial oriented. PET bottles have outstanding clarity, good impact and scratch resistance, high gloss finish and good barrier properties. Containers manufactured with PET resin are ideal for packaging a wide range of food products, toiletries, cosmetics and household and pharmaceutical items. PET has taken global markets by storm as the material of choice for beverage bottles. They are lightweight and safe compared to glass (no breakage on filling lines, in transit, retail stores and in homes).

Superior functional properties of PET include:
Transparency / Lightweight / Chemical and mechanical resistance / Protective barrier
100% recyclable .

Polyvinylchloride (PVC)

Polyvinylchloride (PVC) was first produced commercially in the United States in 1933. It is one of the three most important polymers currently used worldwide and has a large range of properties used to make hundreds of products.

Although a somewhat controversial resin, from an environmental standpoint, it remains the 2nd most highly used resin throughout the world with over 20 million tons produced annually. PVC is naturally clear, has extremely good resistance to oils and very low oxygen transmission. It provides an excellent barrier to most gases, but is vulnerable to certain solvents. PVC is a semi-rigid material which, when produced on extrusion blow-molding equipment, can accommodate "handled" designs.
Improvements in resin formulation have increased oxygen barrier properties and chemical resistance, along with a 20-30% improvement in drop impact resistance. PVC exhibits good low temperature resistance but will distort at 160F. It is not compatible with hot filled products. Because it provides a good oxygen barrier, PVC is an excellent choice for salad oil, mineral oil, and vinegar. It is also commonly used for shampoos, hair coloring and cosmetic products.

Polystyrene (PS)

Polystyrene may be best known as the resin used to produce foam coffee cups. For cosmetic packaging applications it is commonly used to make low-end compacts for the mass market.

Polystyrene is found in your home, office and in the cafeteria. It comes in many shapes and forms, from foam egg cartons, meat trays, soup bowls, salad boxes, and coffee cups to utensils and CD "jewel boxes." Styrene does not provide good barrier properties and exhibits poor impact resistance. It can be screen printed without being flame treated and lends itself well to offset printing.

Polypropylene (PP)

Polypropylene is a very versatile polymer.
Structurally, it is a vinyl polymer, and is similar to polyethylene, only that on every other carbon atom in the backbone chain has a methyl group attached to it. Polypropylene is a naturally translucent material, which provides contact clarity and an excellent moisture barrier. One major advantage of polypropylene is its stability at high temperatures (maximum temperature is 230 to 260F and offers the potential for steam sterilization.
Polypropylene's compatibility with high filling temperatures is makes it ideally suited for use with hot fill products. Polypropylene has excellent chemical resistance making it widely suited for a variety of applications. When manufactured with color, Polypropylene exhibits a glossy finish. Clear Polypropylene film is also available and is used in applications requiring flexibility and high barrier characteristics.

Styrene Acrilonitrile (SAN)

SAN's brilliant surface has great depth of color make it ideally suited for cosmetic and personal care products. It looks good and feels good - an important consideration in the cosmetic industry. SAN accepts print very easily and affords diverse design possibilities. Moreover, SAN is resistant to chemicals. It is rigid, transparent, and tough. It resists stress cracking and crazing and is easily processed. SAN is a resin of choice for many Jars and Compacts.

Hot stamping

Hot stamping is defined as a dry printing process, which uses controlled heat, pressure, and precision timing to transfer a color pigment from foil to surfaces of varied shapes and materials. This process forms a permanent bond between the part and the foil, and creates a dry print.

The advantages of hot stamping include increased productivity, multiple colors in one step, and a variety of available materials and finishes.

Screen-printing

A stencil method of print making in which a design is imposed on a screen of silk or other fine mesh, with blank areas coated with an impermeable substance, and ink is forced through the mesh onto the printing surface. Also known as Silk Screening or Serigraphy.

Frost

Frosted plastic is plastic which has been rendered opaque through a process which roughens or obscures the clear surface of the class.

Vacuum metallizing

Vacuum metallizing involves heating the coating metal to its boiling point in a vacuum chamber, then letting condensation deposit the metal on the substrate's surface.
Plastic applied can be very shiny or flattened to a matte finish.

Color Paint or coat

One kind of surface treatment, to make the plastic surface into different colours or
different feels.

Pantone Matching System (PMS)

A popular color matching system used by the printing industry to print spot colors. Most applications that support color printing allow you to specify colors by indicating the Pantone name or number. This assures that you get the right color when the file is printed, even though the color may not look right when displayed on your monitor.

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